



Irreversible Changes in the Supply Chain Landscape That **Must Be Addressed:**



Reshoring and nationalism



Increased real cost of capital



Volatility in demand



Customer expectations relative to speed of delivery and customization

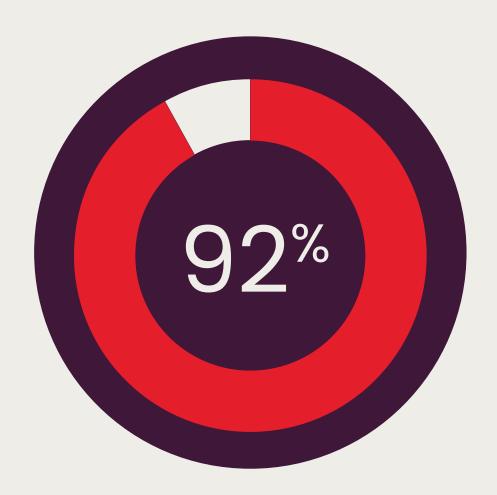


Supplier consolidation in many industries

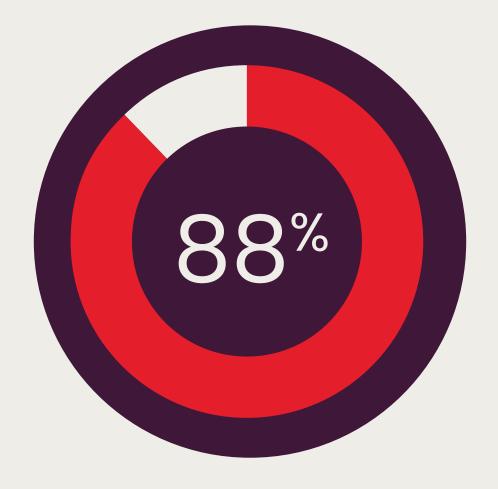
*See the source information at the end of the document



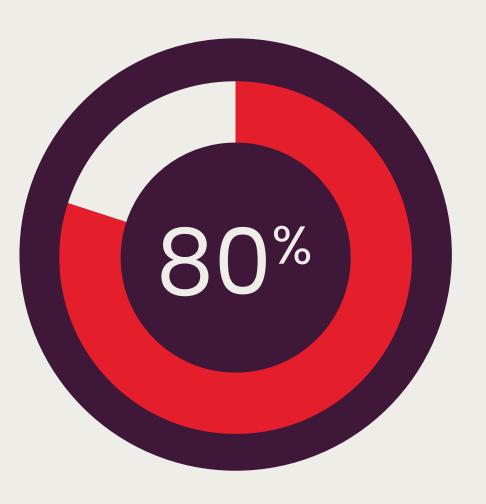
■ SMB supply chain executives interviewed agreed across the board that these basic conditions are endemic.



Of the respondents stated that over the last three years, supply chain disruptions have caused a significant increase in the amount of inventory that needs to be kept on hand



Of the respondents reported a misalignment between supply chain tools and supply chain issues



Of the respondents stated that the cost of warehousing inventory significantly increased over the last two years

The risk level for supply chains remains uncomfortably high worldwide.

Conditions that make businesses most vulnerable to supply chain disruptions worldwide:

Demand variability

Sole sourcing/nonsustainable inputs

Long input lead times

Low/just-in-time inventory

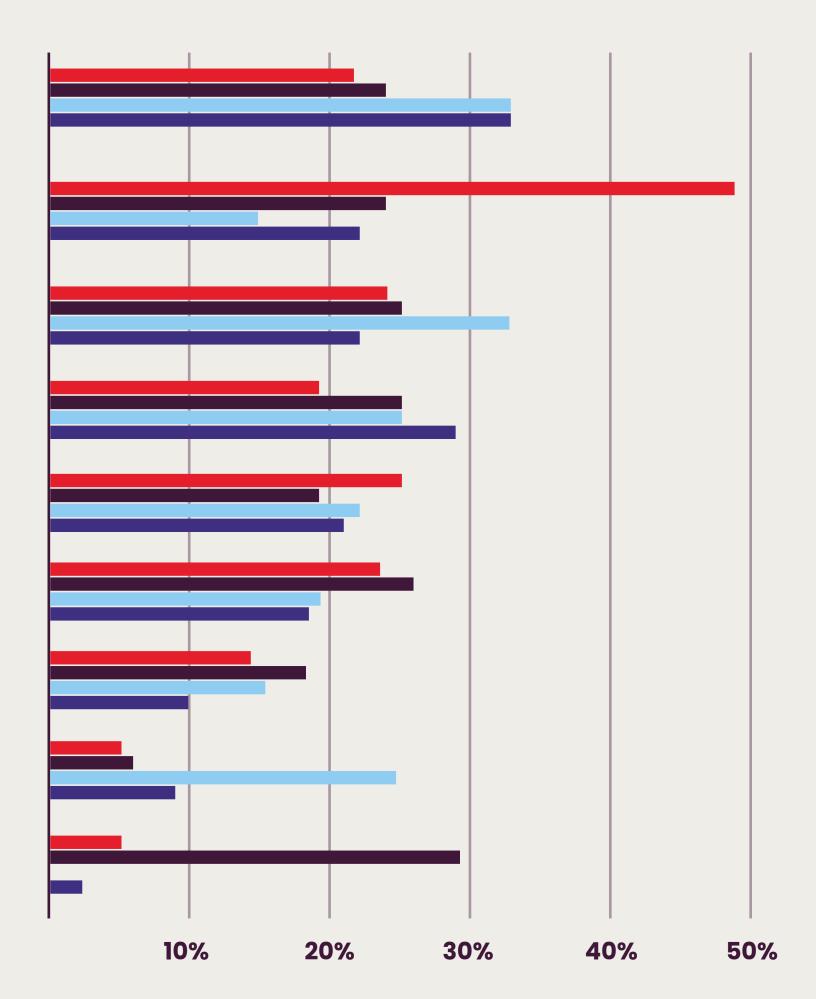
Lack visibility of supplier risks

Concentrated production

Risk-prone logistics

Aging plant and equipment

Short shelf life of products











Supply chain disruptions and shortages



Hiring and retaining qualified workers



Customer demand for faster response times



Out-of-stock situations



Forecasting

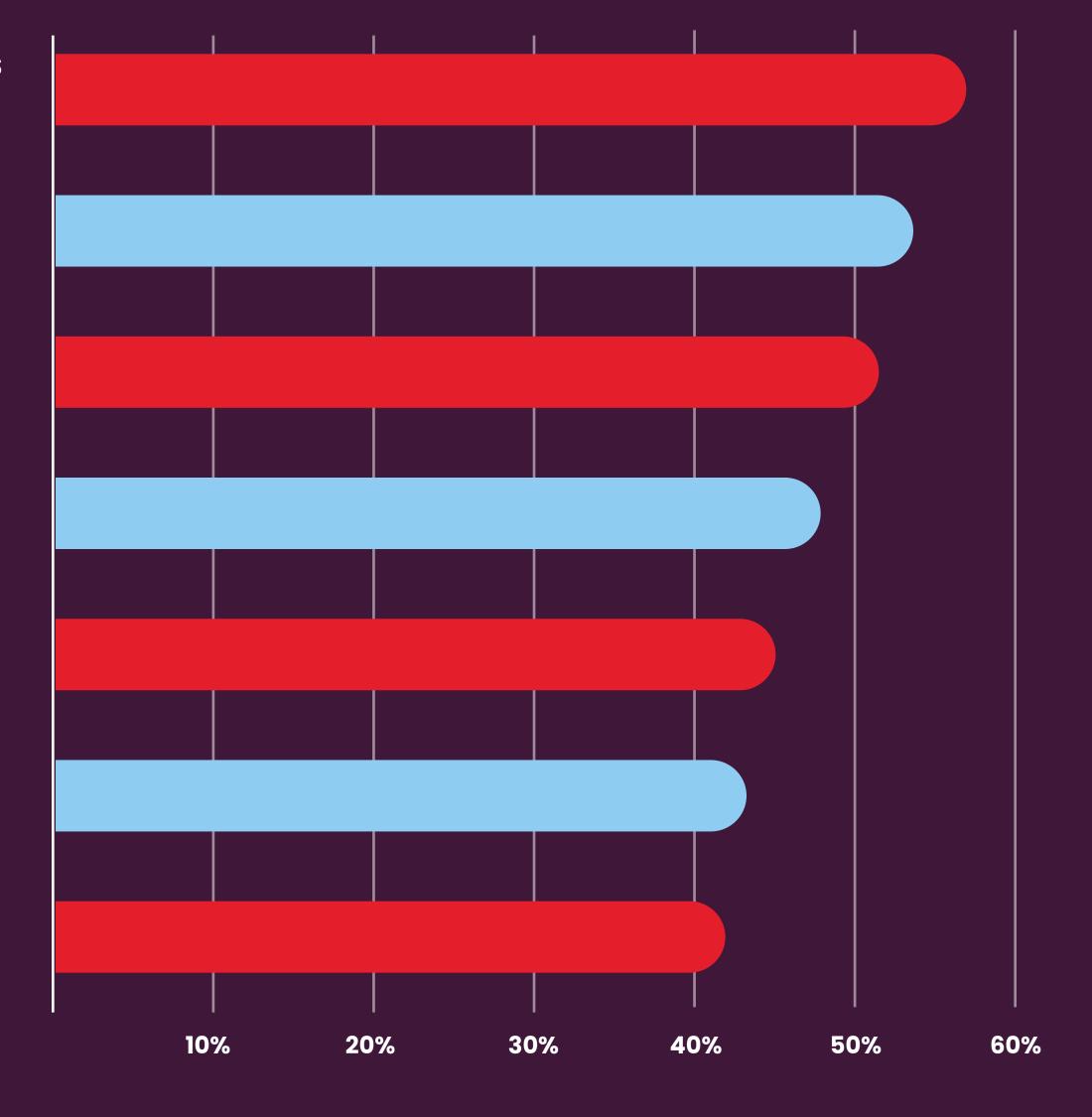


Customer demand on costs



Synchronization of the supply chain





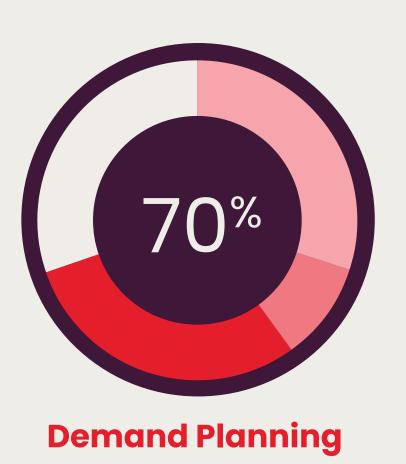


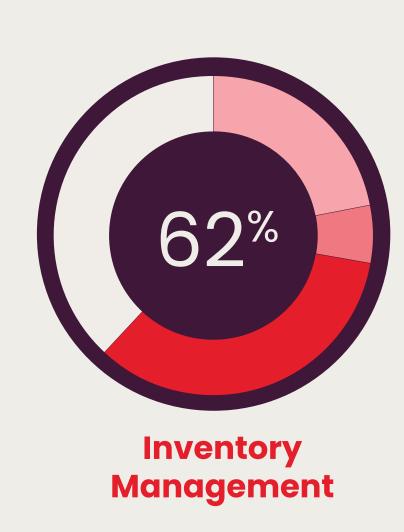
Respondents' focus issues varied based on their business...however, survey results pointed to the concensus that with enough time, work, and combination of tools & people, companies find ways to improve specific supply chain issues.

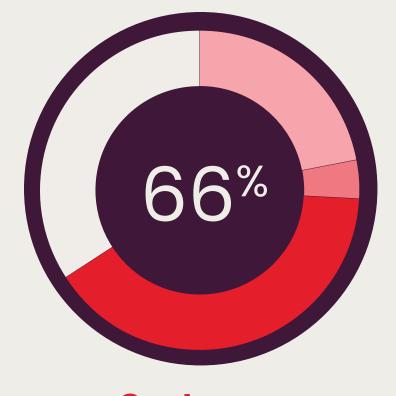
But what's the most efficient way to resolve these issues?

We Asked: On a scale of 1−5 (with 1 being little focus and 5 being maximum focus,) rate the following areas of opportunity for supply chain improvement in 2023 & 2024

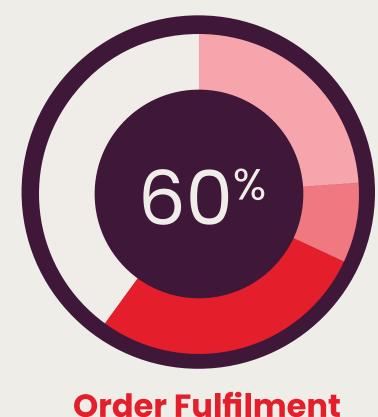
Percentage of Respondents Ranking Concerns at a 3 or Higher:

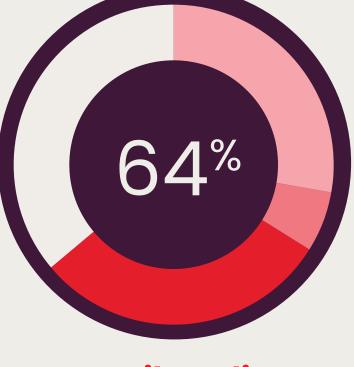




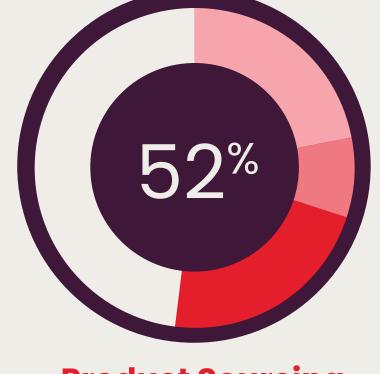








Last Mile Delivery



Product Sourcing

Nespondents reported supply chain visibility problems when multiple KPIs are required.

Without a purpose-built inventory management solution, the correct path is obscured when two or three disparate KPIs are required to gain sufficient insight.

21 SUPPLY CHAIN KPIS REPORTED BY RESPONDENTS:

- Inventory Investment Cost
- Inventory Production Cost
- Operation Hours Cost
- Quality Costs
- Spoilage Costs
- Service Costs
- Carrying Costs
- Maintenance Costs
- Warehouse Labor Cost
- Distribution Center Overhead
- Inventory Storage Costs

- Inventory Shrinkage
- Taxes Duties and Insurance
- Ordering Cost
- Delivery Costs
- Depreciation Costs
- Transportation Costs
- Cost of Returns
- Cost of Stockouts
- Cost of shortages
- Storage Costs



Two Key Takeaways:

- There was no agreement on KPI's to best measure progress
- 2. Actionable analysis proved elusive



82%

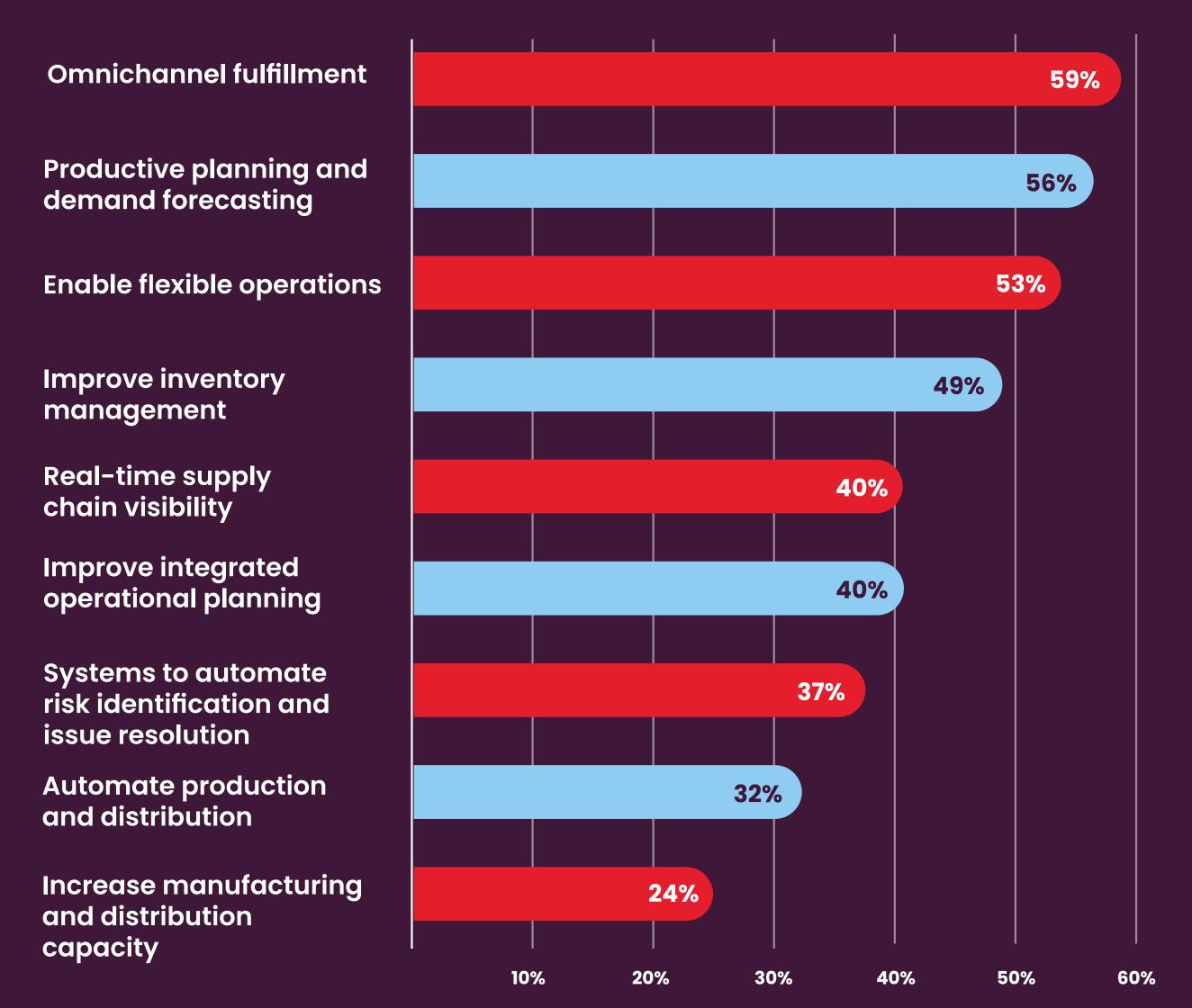
of respondents can't quantify an ROI on their inventory management system-but they are still spending money!

There is a level of frustration among mid-market companies with the ROI on older inventory management systems or systems that have grown organically.

However, **massive spending** is driven by tactical problem-solving needs to keep the business operating.

Share of U.S. Retail Supply Chain Executives Willing to Increase Investments in the Following Areas of Concern:

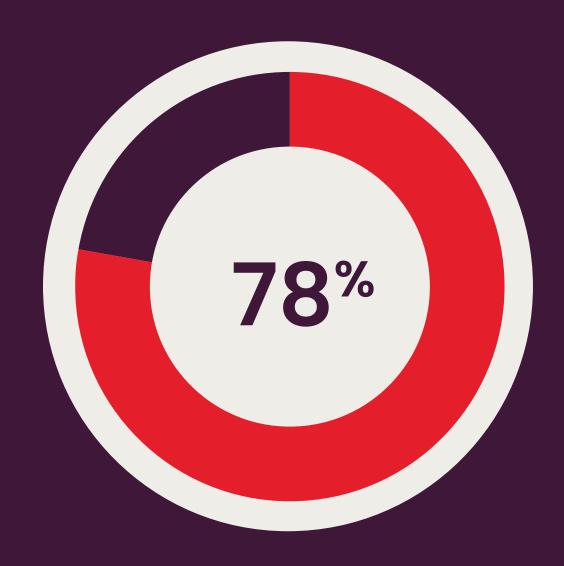




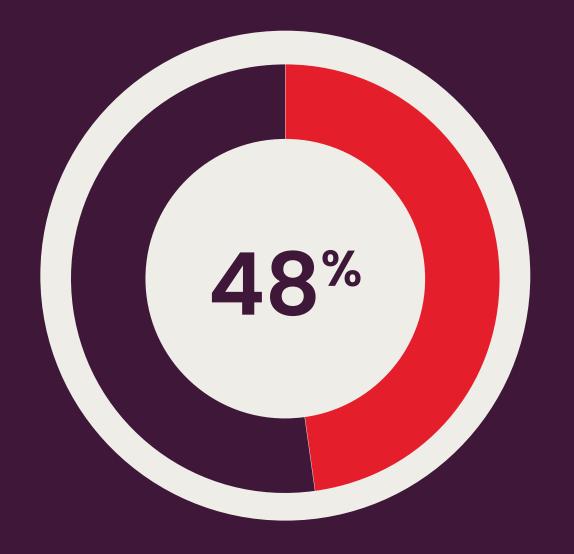
Source: <u>United States: Increasing Investments in Retail Supply Chain 2020 | Statista</u>

Industry leaders believe that investing in supply chain technology should not be approached as a means to "fix" operational problems.

However, the majority of respondents have yet to make strategic purchasing decisions when it comes to solving their supply chain issues.

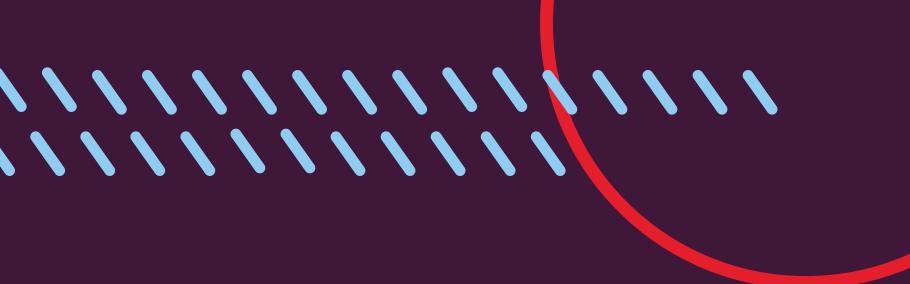


of respondents are NOT using purpose-built inventory management systems



of respondents are using either spreadsheets or bespoke inhouse systems known only to them





WE ASKED:

What element of the inventory management process is most in need of automation?

The top answers were critical functions that require supply chain data visibility:

Demand Forecasting

24% Maintaining Optimum Stock

The vast majority of companies that could improve organizational performance with supply chain visibility can't effectively access the data, nor can they provide it to the departments that will benefit the most from it.

Sales

- Better RFP Responses
- Accurate Lead Times

Legal

- Improved Contracts
- Improved Compliance

Operations

- Accurate Forecasting
- Effective Planning

Finance

- Planned Inventory Financing
- Lower Cost of Capital

Marketing

- Improved Customer Communications
- Targeted Promotions

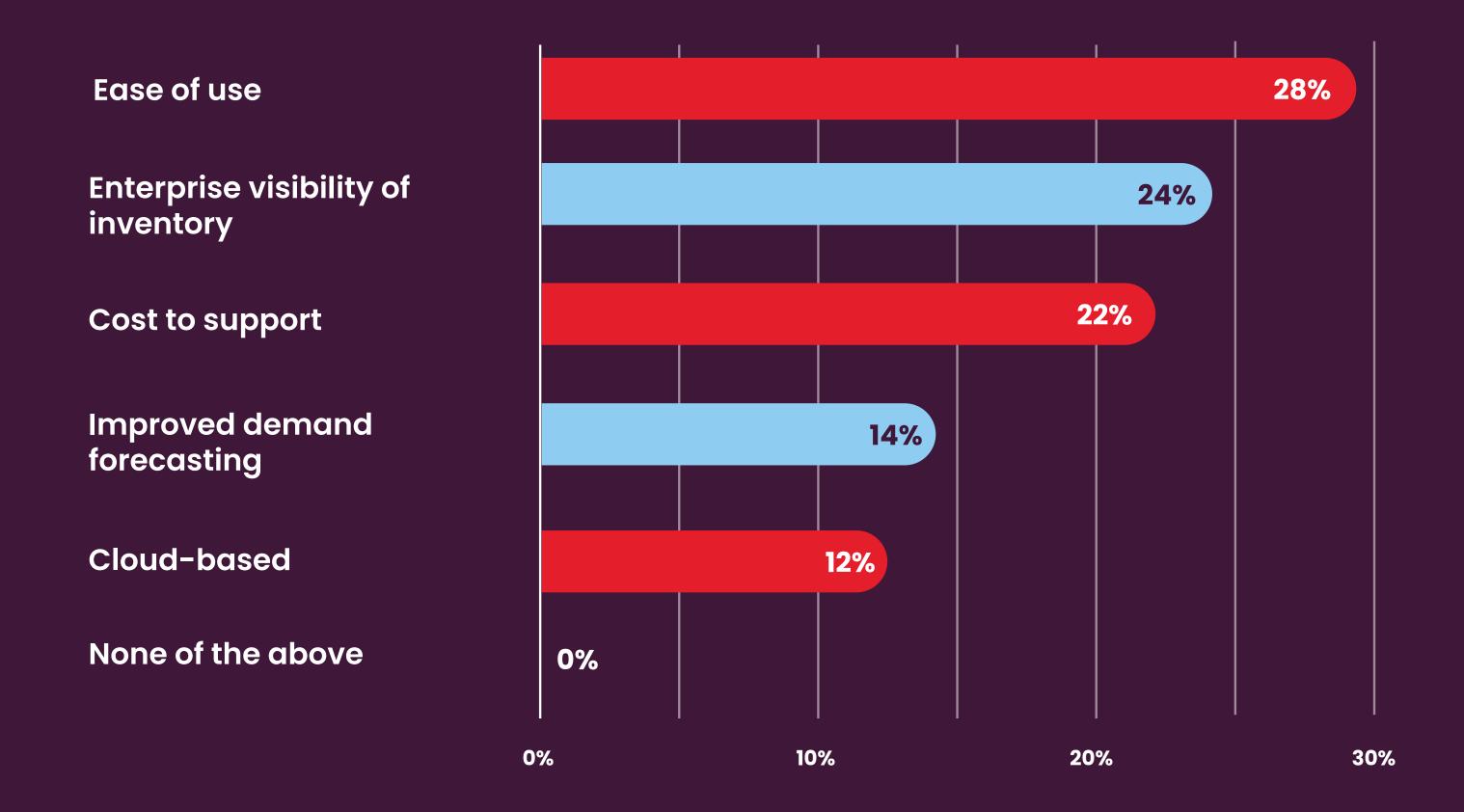
Facilities

- Proper Logistics Infrastructure
- Right-Sized Logistics Facilities



We Asked: What element of your current inventory management system would you most like to improve?

We see that inventory management, like cash management, is central to the successful operation of all businesses. However, NONE of the respondents were completely satisfied with their inventory management systems in place.





Nespondent's perception didn't meet reality when it came to standard features. Most were perceived as more than standard, when in reality, these are all basic to a robust commercial inventory management system.



Standard Features For Commercial Inventory Management Systems

Omni-channel order fulfillment mixed between online and stores

Optimize for cost and capacity order fulfillment across stores and DC's

Optimize for safety stock maintenance across stores and DC's

System measures the cost to fulfill each order

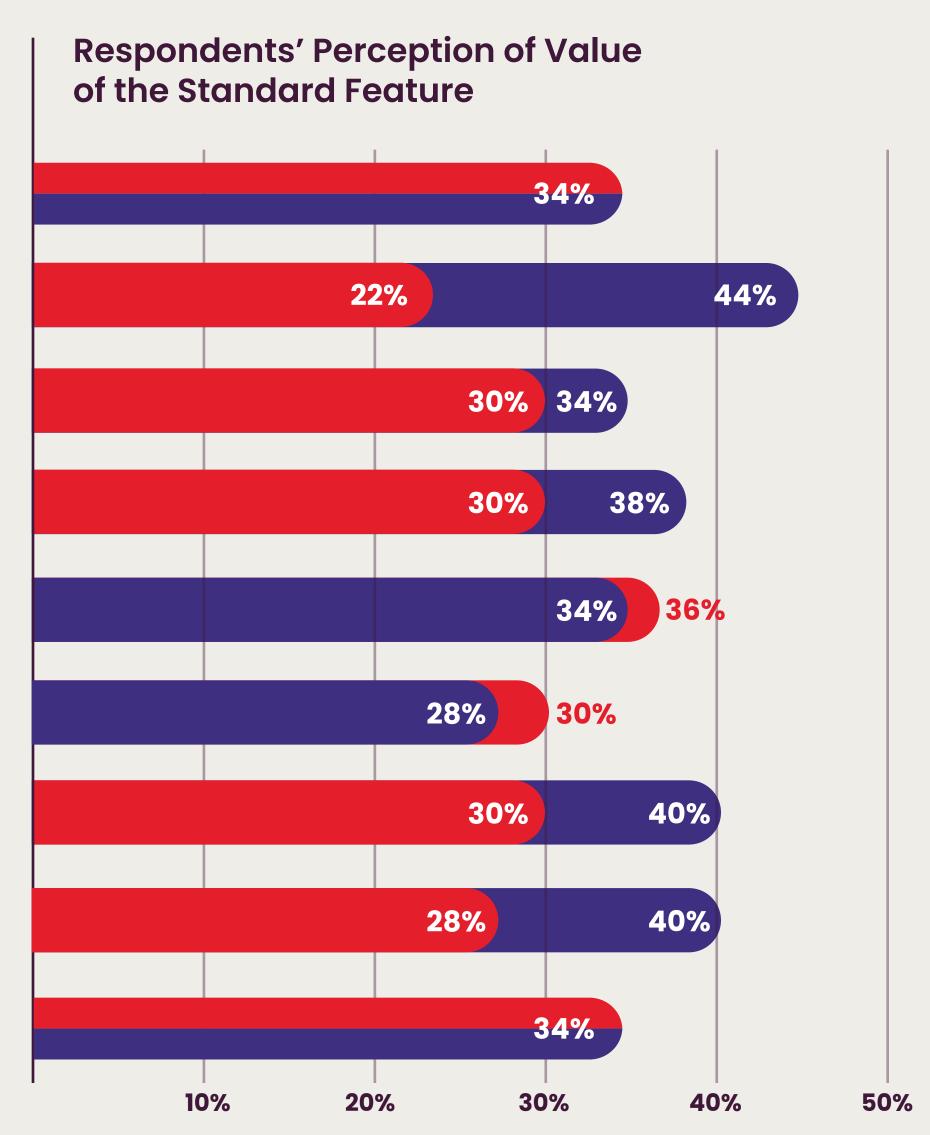
System automatically adjusts parameters for high vs low velocity items

System calculates drop shipments by suppliers as part of inventory mgmt.

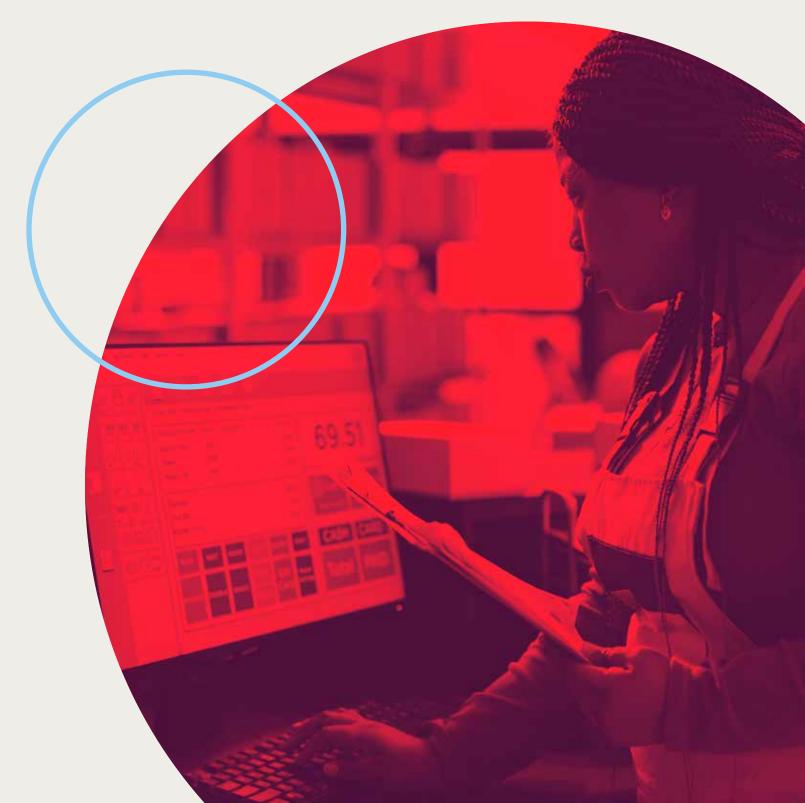
System provides visibility into amount and location of supplier inventory

System dynamically adjusts to compensate for supply chain disruptions

System provides owner a single source of truth for inventory availability









In Conclusion...

22% of the respondents are using commercial inventory management software...

...But the remaining 78% are likely facing serious supply chain pains simply because they do not have the right solution.

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